



**PTX MAINTENANCE SCHEDULE**

Models: PTX (Battery Powered Tool)

ITEM	Part Number		Low Volume Production	Medium Volume Production	High Volume Production
<b>PTX</b>					
Clutch Assembly	16766		Inspect every 6 months and grease.	Replace and grease every 3 months.	Replace and grease every month.
BF- Clutch Assembly	17163		Inspect every 6 months and grease.	Replace and grease every 3 months.	Replace and grease every month.
Gearbox Assembly	18477		Inspect every 6 months and grease.	Inspect every 6 months. Replace and grease as required.	Inspect every month. Replace and grease as required.
Collet Assembly	21407		Inspect every 6 months. Replace as required.	Inspect every 3 months. Replace as required.	Replace and grease every month.
Motor	21328		Inspect once a year. Replace as required.	Inspect every 6 months. Replace as required.	Replace every 6 months.
<b>Low Volume Production= 0-1000 wraps per day</b> <b>Medium Volume Production=1000-2000 wraps per day</b> <b>High Volume Production= 2500 wraps per day*</b>					

\* Note: Usage should be limited to no more than 8 hours per day for High Volume Production.