



PTX MAINTENANCE SCHEDULE

Models: PTX-1, PTX-1BF, PTX-2, PTX-2BF, & PTX-48

ITEM	Part Number	Low Volume Production	Medium Volume Production	High Volume Production
PTX-1, PTX-1BF & PTX-48				
Clutch Assembly	16766	Inspect every 6 months and grease.	Replace and grease every 6 months	Replace and grease every 3 months
BF- Clutch Assembly	17163	Inspect every 6 months and grease.	Replace and grease every 6 months	Replace and grease every 3 months
Gearbox Assembly	16765	Inspect every 6 months and grease.	Inspect every 6 months. Replace and grease as required.	Inspect every 3 months. Replace and grease as required.
Collet Assembly	21407	Inspect every 6 months. Replace as required.	Inspect every 6 months. Replace as required.	Replace and grease every 3 months
Motor	16746	Inspect once a year. Replace as required.	Inspect once a year. Replace as required.	Replace every 6 months
PTX-2 & PTX-2BF				
Clutch Assembly	16766	Inspect every 6 months and grease.	Replace and grease every 3 months.	Replace and grease every month.
BF- Clutch Assembly	17163	Inspect every 6 months and grease.	Replace and grease every 3 months.	Replace and grease every month.
Gearbox Assembly	18477	Inspect every 6 months and grease.	Inspect every 6 months. Replace and grease as required.	Inspect every month. Replace and grease as required.
Collet Assembly	16767	Inspect every 6 months. Replace as required.	Inspect every 3 months. Replace as required.	Replace and grease every month.
Motor	16772	Inspect once a year. Replace as required.	Inspect every 6 months. Replace as required.	Replace every 6 months.

Low Volume Production= 0-1000 wraps per day

Medium Volume Production=1000-2000 wraps per day

High Volume Production= 2500 wraps per day*

*** Note: Usage should be limited to no more than 8 hours per day for High Volume Production.**